

Figure: 30 TAC §115.463(e)

Table 1: VOC Content Limits for Industrial Cleaning Solvents

Solvent Cleaning Category	VOC Content Limit (pounds VOC per gallon)	VOC Content Limit (grams VOC per liter)
(A) Product Cleaning During Manufacturing Process or Surface Preparations for Coating, Adhesives, or Ink Application		
(i) General	0.21	25
(ii) Electrical Components and Electronic Components	0.83	100
(iii) Medical Devices and Pharmaceuticals	6.7	800
(B) Repair and Maintenance Cleaning		
(i) General	0.21	25
(ii) Electrical and Electronic Components	0.83	100
(iii) Medical Devices and Pharmaceuticals		
(A) Tools, Equipment, Machinery	6.7	800
(B) Medical or Pharmaceutical Work Surfaces	5.0	600
(C) Cleaning of Coatings or Adhesives Application Equipment	0.21	25
(D) Cleaning of Ink Application Equipment		
(i) General	0.21	25
(ii) Flexographic Printing	0.21	25
(iii) Gravure Printing		
(A) Publications	0.83	100
(B) Packaging	0.21	25

Solvent Cleaning Category	VOC Content Limit (pounds VOC per gallon)	VOC Content Limit (grams VOC per liter)
(iv) Lithographic (Offset) or Letter Press Printing		
(A) Roller Wash, Blanket Wash, and On-press Components	0.83	100
(B) Removable Press Components	0.21	25
(v) Screen Printing	0.83	100
(vi) Ultraviolet Ink/Electron Beam Ink Application Equipment (except screen printing)	0.83	100
(vii) Specialty Flexographic Printing	0.83	100
(E) Cleaning of Polyester resin Application Equipment	0.21	25